



2020 Decoration

EM EMBROIDERY (P)

PER UNIT CHARGES	1-7 units	8-23 units	24-499 units	500+ units
ONE LOCATION	\$16.00	\$6.00	\$4.00	\$3.50
SAME LOGO & THREAD COLOR UP TO 6,500 STITCHES. EACH ADDITIONAL 1,000 STITCHES, PLEASE ADD: \$0.50				

Personalization: \$7.00(P)/unit up to 2 words on one line or \$10.00(P)/unit for two lines (block/script fonts only)
 Pricing includes embroidery up to 6,500 stitches with a maximum of 7 colors; metallic threads are \$1.00(P)/unit extra
 Swatches: 1st virtual is free, each additional virtual is \$10.00(P)/unit; physical swatches are \$10.00(P)/unit + freight
 Thread color changes are considered "new" logos and are subject to the unit run charges above

HT HEAT TRANSFER (P)

PER UNIT CHARGES	24-199 units	200-499 units	500-999 units	1000+ units
DIGITAL PRINT HEAT SEAL	\$4.00	\$4.00	\$4.00	\$4.00
3M REFLECTIVE/1 COLOR/GLITTER	\$5.50	\$5.30	\$5.10	\$4.90
INCLUDES UP TO 6 SQUARE INCHES. EACH ADDITIONAL SQUARE INCH, PLEASE ADD: \$0.50				

BT BORDERLESS TRANSFER (P)

PER UNIT CHARGES	24-199 units	200-499 units	500-999 units	1000+ units
DIGITAL PRINT HEAT SEAL	\$7.00	\$6.00	\$5.00	\$4.00
INCLUDES UP TO 6 SQUARE INCHES. EACH ADDITIONAL SQUARE INCH, PLEASE ADD: \$0.50				

LZ LASER ETCHING (P)

PER UNIT CHARGES	24-199 units	200-499 units	500-999 units	1000+ units
ITEM # TM-5 (UP TO 5" X 5")	\$4.00	\$4.00	\$4.00	\$4.00
ITEM # TM-511 (UP TO 5" X 11")	\$9.50	\$9.00	\$8.50	\$8.00
ITEM # TM-1111 (UP TO 11" X 11")	\$13.50	\$13.00	\$12.50	\$12.00

Pre-production Sample: \$100.00(P) per logo (not including garment)

SP SCREEN PRINT (P)

COLORS (UP TO 12" X 14" MAX)	24-71 units	72-149 units	150-299 units	300-499 units	500+
1-COLOR	\$8.00	\$7.00	\$6.00	\$5.00	\$4.00
2-COLOR	\$9.00	\$8.00	\$7.00	\$6.00	\$5.00
3-COLOR	\$10.00	\$9.00	\$8.00	\$7.00	\$6.00
4-COLOR	\$11.00	\$10.00	\$9.00	\$8.00	\$7.00

Ink Color Change - \$40.00(P) per color (12pc minimum per color per order) 24pc orders

PMS Color Match - \$30.00(P) per color

Polyester / Nylon Material - \$1.50(P)/unit

Lined Items - \$2.00(P)/unit (1 color only)

GENERAL DECORATION FEES & INFORMATION

(ADDITIONAL FEES MAY APPLY, SPEAK WITH YOUR REP FOR FULL PRICING INFORMATION)

SETUP FEES

- Embroidery: \$100.00(P) up to 6,500 stitches
 - Tape Edit: \$20.00(P) per thousand stitches, minimum of \$40.00(P)
- Heat Transfer: \$40.00(P)
- Borderless: \$100.00(P)
- Laser Etching: \$100.00(P)
- Screen Print: \$50.00(P) per color
 - Repeat Setups: \$30.00(P) per color

PRODUCTION TIME (after all approvals)

- Embroidery: Generally 3-4 business days
- Heat Transfer: Generally 5-7 business days
- Borderless: Generally 7-10 business days
- Laser Etching: Generally 5-7 business days
- Screen Print: Generally 4-5 business days

GENERAL FEES

- Fold/Polybag: \$0.50(P)/unit for most garments, \$1.00(P)/unit for blankets and 3-in-1 jackets
- Handling Charge: \$1.00(P)/unit for 3-in-1 jackets
- EMBAccess Fee: \$0.50(P)
- Artwork Fees: \$100.00(P)/hour

PRICING IS SUBJECT TO CHANGE WITHOUT NOTICE: For final pricing please inquire with your sales or decoration representative.